



Exercise: Personal Introduction



- Name
- Company / Trade / Role
- What do you like to do during your free time?
- What do you wish to get out of the Crane
 Symposium today?







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Experience

James joined Exyte as Deputy EHS Director for APAC in 2016. His primary focus has been to position Exyte APAC to deliver 'Best In Class' EHS performance through building and sustaining an Incident-free Workplace (IFW) culture. He does this by integrating the basic human competency and their need for care and concern.

James has more than 20 years of EHS experience across Asia. He has worked for EPC contractors, clients and consultants across Asia including Singapore, China, Taiwan, Korea, Indonesia and Malaysia. He utilizes his depth of experience and project specific expertise to influence high-performance transformational leadership focused around incident and injury-free work environments.

At a Glance

exyte

Focused Strategy on High-Tech Facilities



History of 100+ years





Special expertise in

controlled and regulated environments



Serving the most technically demanding clients



Full spectrum of services from consulting and design to managing turnkey solutions



Client-centric operation in 20+ countries



Uniquely positioned to support clients **locally and globally**



Sales of **€3.5bn** (2018)



Around **5,600** employees (2018) with ~3,000 employees in APAC



Exyte is a global leader in the design, engineering and construction of high-tech facilities, plants and factories



- Semiconductor
- Flat Panel Display
- Photovoltaics
- Batteries



- Pharmaceuticals& Biotechnology
- Food & Nutrition
- Consumer Care
- Specialty Chemicals



- Cloud Computing
- Co-Location
- High Performance Computing
- Enterprise

Exyte's Incident-Free Workplace Program Safety as an Organizational Value





How We Started?



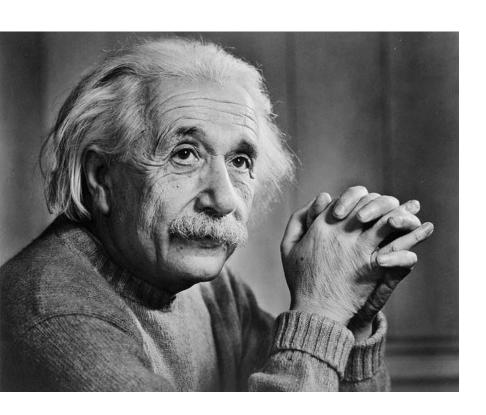




Good Safety Performance

How We Started?



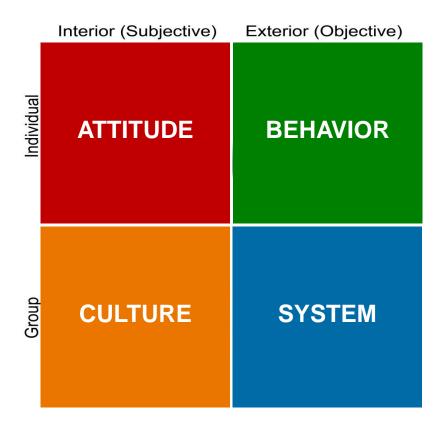


The definition of insanity is doing the same thing over and over again, but expecting different results.

Albert Einstein

The Integral Model





Integral Model: System



Then

- Selection of lifting crew based only on submission of certificates
- No system of organizing lifts: lifting activities done on an ad-hoc basis
- Lifting crew competency tracked manually
- Paper Permit-to-Work application
- Fatigue due to overworking

Now



- Pre-qualification of lifting crew
- All lifting requests comes through Exyte's lifting superintendent
- Lifting crew competency tracked using code reader
- Electronic Permit-to-Work: greater efficiency with on-line application and approval
- Prohibited access to site for lifting crew after 72 hours of work; tracked through the biometric system

Integral Model: Behaviour





Then

- JSA was a 'tick-the box' exercise
- Focus: Mark attendance to satisfy audit requirements
- Supervisor/Foreman SAYS, workers DO



Now

- JSA is a 2-way conversation
- Pre-Start Talk (implement a new method)
- Focus: Workers' understanding
- Employs the E.A.T. method
 - Explain the task → It's about "Why", and not "How" to do it?
 - <u>Ask</u> questions (mostly open-ended) to test the workers' understanding
 - <u>Tell</u> (or repeat) to workers what one hears.

Integral Model: Attitude





Integral Model: Culture







Safety Management Approach

Efficient safety management system that supports the business is complemented by a culture of care and concern

Safety as a Core Value

Safety exists not only as a priority, but as a core organizational value

Safety – A Responsibility for All

People follow safety rules because they choose to be responsible for their own safety, and for the safety of those around them

Empowering Safety

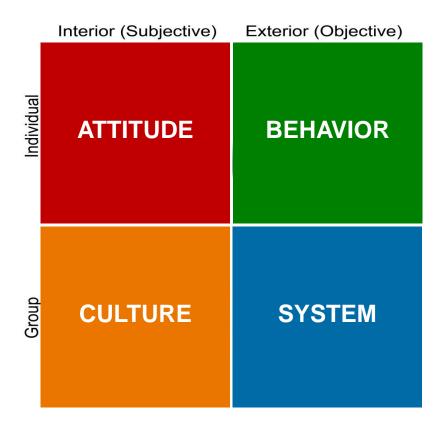
Subscribes to strong relationships being the foundational building blocks of all accomplishments and where people are empowered to speak up on any safety concerns

Incidents are Avoidable

Intolerant of any incidents or injuries, with a firm belief that all injuries are avoidable

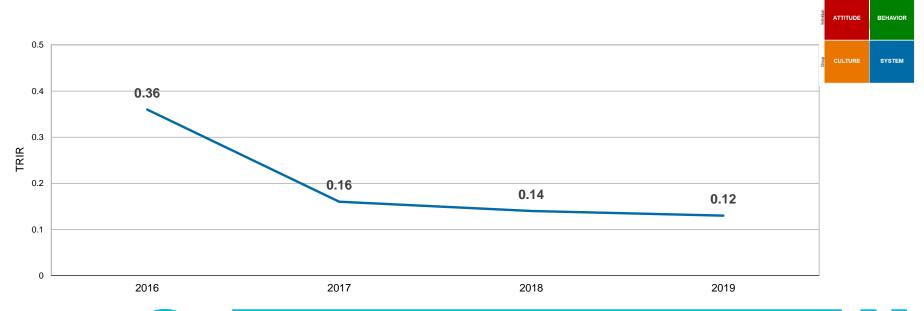
The Integral Model





Significant Improvement in TRIR Across the Region







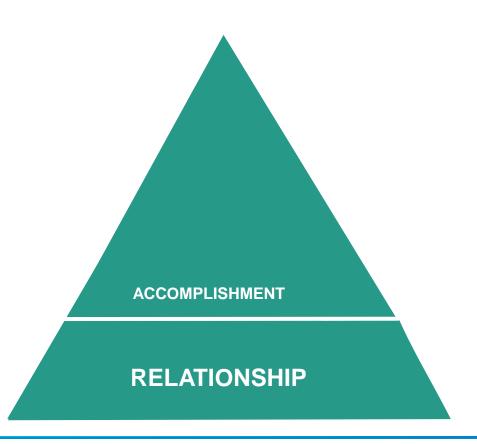
Our IFW journey continues...

Conclusion



the opportunity for accomplishment expands proportionately

The foundation of all accomplishments is relationship.





Thank you

James Wong Deputy EHS Director Exyte Asia-Pacific